

5/25






DART AEROSPACE LTD		Work Order:	23297
Description: Tube Assembly		Part Number:	D3298-009
04.11.25 04.10.13			
Dwg: D3298 Rev. A1 A2 PAGE 6		Qty:	15
RF 05.05.19			Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.05.20	15
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-009 Batch: M17666	<i>[Signature]</i>	05/07/04	15
3	GA	Bend tube as per template D3298-009T1 & Dwg D3298			
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: Qty Part Number Description Batch 21 AN818-6D Coupling Nut M17137- 21 MS20819-6D Sleeve M17654	<i>[Signature]</i>	05/07/05	15
5	QC5	Inspect work to Step 4	<i>[Signature]</i>	05-07-06	15
6	ST	Identify and Stock <i>IDENTIFY WITH PART & BATCH # USING A PERMANENT FINE POINT MARKER</i>	DL	05/07/07	15
7	AC	Cost / part: 7.99	AP	05/07/15	15
8	DC	Close W/O 8.33 Inspect Level 21	<i>[Signature]</i>	05/07/11	15

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
11/2/04-09-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-07-06	3	1 tube th flared end is too thin, on the wall thickness.	 05-07-06	SCRAP: replace	 05-07-06	 05-07-06	 05-07-06	 05-07-06

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/07/11

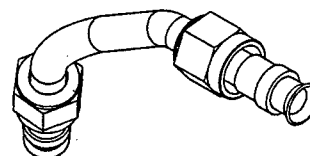
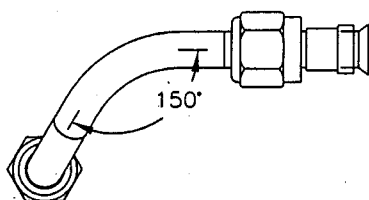
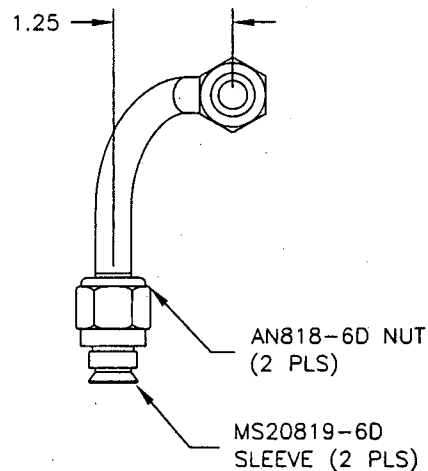
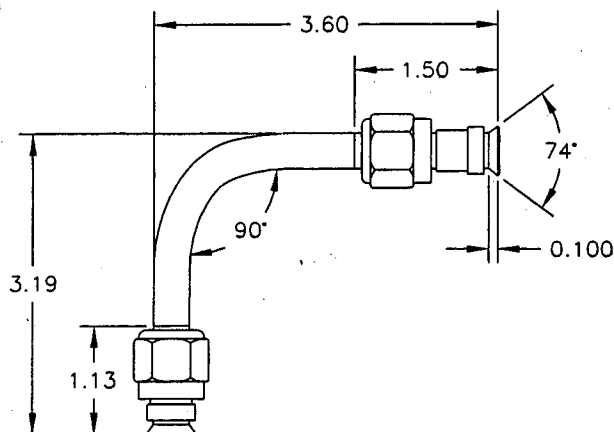
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

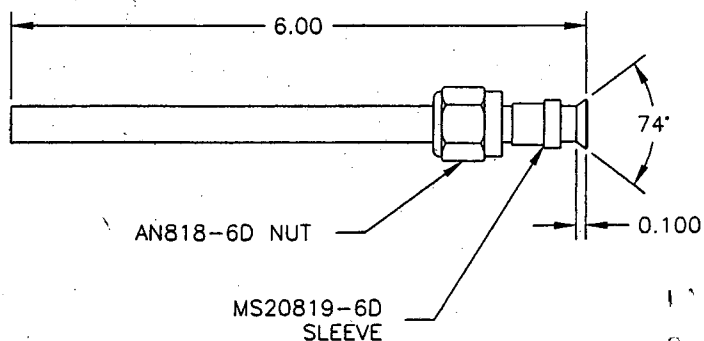


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3298	REV. A SHEET 6 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED
04.07.09



D3298-011



D3298-009

SHOP COPY
FOR
WORKING

FOR
REFERENCE
NOTICE

WORK ORDER
NO. 23297

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 12, 2005
04:28 pm

Work Order No : 0023297
Project Name : D3298-009
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D3298-007
Description : Tube Assembly 8"
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 05-12-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00